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AND RELIABILITY - CONTROL LIMITS

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49 Statistical Quality Control (SQC)

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– Imp Exam Questions – Mean Chart

from Samples chapter 7 Statistical

Quality Control part 1 by Ms

Durgashri Rai Process Capability Part I  
- Cp

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Quality Management System, Quality  
Assurance, and Quality Control in the  
Laboratory

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Seven Quality Management principles  
process capability and process

capability index What is SPC

(Statistical Process Control)?

Statistical Quality Control Part 1

Statistical Quality Control lecture-4

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Control - 1 #41 Statistical quality

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Introduction to Statistical Quality  
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- $K = (|\mu_1 - \mu_0|) / 2$
- $h^* = h/2$
- $d = h^*/K$  Rumus di atas tidak mutlak. Pada beberapa kasus terkadang dipilih  $K = 0.5$  karena pergeseran mean proses yang ingin dideteksi berada dalam rentang 1.

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statistical control: a process operating  
with only chance causes of variation

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**Out of control:** a process operating in the presence of assignable causes  
A control chart contains  
A center line  
An upper control limit  
A lower control limit  
A point that plots within the control limits ...

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MASK CUSUM •  $K = (|\mu_1 - \mu_0|) /$

$2 \cdot h^* = h/2 \cdot d = h^*/K$  Rumus di

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Introduction to Statistical Quality

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55 Copyright (c) 2005 John Wiley & Sons, Inc. Implementing Quality Improvement •A strategic management process, focused along the eight dimension of quality

- Suppliers and supply chain management must be involved
- Must focus on all three components: Quality Planning, Quality Assurance, and Quality Control and Improvement

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Introduction to Statistical Quality Control, 5th edition

Total quality management (TQM) concepts, Chapter 5, pp. 166–189.

**LEARNING OBJECTIVES.** After studying this chapter you should be able to. Describe categories of statistical quality control (SQC). Explain the use of descriptive statistics in measuring quality characteristics. Identify and describe causes of variation. Describe the use

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CHAPTER 6: Statistical Quality Control  
- Operations ...

Quality: A Brief Introduction  
The main objective of statistical quality control (SQC) is to achieve quality in production and service organizations, through the use of adequate statistical...

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Chapter 1 Statistical Quality Control,  
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control (Chapter 11), and feedback  
adjustment techniques (Chapter 12).

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Some of this material is at a higher level than Part III, but much of it is accessible by advanced undergraduates or first-year graduate students. This material forms the basis of a second course in statistical quality control and improvement for this audience.

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Chapter 6 30 Introduction to  
Statistical Quality Control, 5th Edition  
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size • The sample size can be  
determined so that a shift of some  
specified amount, can be detected  
with a stated level of probability (50%  
chance of detection).

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## Chapter 6 23 Introduction to Statistical Quality Control ...

what is statistical quality control? In Chapter 5 we learned that total quality management (TQM) addresses organizational quality from managerial and philosophical viewpoints. TQM focuses on customer-driven quality standards, managerial leadership, continuous improvement, quality built into product and process design, identifying quality problems at the source, and making quality everyone's responsibility.

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### WHAT IS STATISTICAL QUALITY CONTROL? - Operations ...

4 Inferences About Process Quality

CHAPTER OUTLINE 4.1 STATISTICS

AND SAMPLING DISTRIBUTIONS 4.1.1

Sampling from a Normal Distribution

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4.1.2 Sampling from a Bernoulli  
Distribution 4.1.3 Sampling from a ...  
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Chapter 6 6 Introduction to Statistical  
Quality Control, 5th Edition by  
Douglas C. Montgomery. 6-2. Control  
Charts for Fraction Nonconforming  
Recall: A quality characteristic follows  
a binomial distribution if: 1. All trials  
are independent. 2. Each outcome is  
either a “ success ” or “ failure ” . 3.  
The probability of success on any trial  
is given as  $p$ .

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